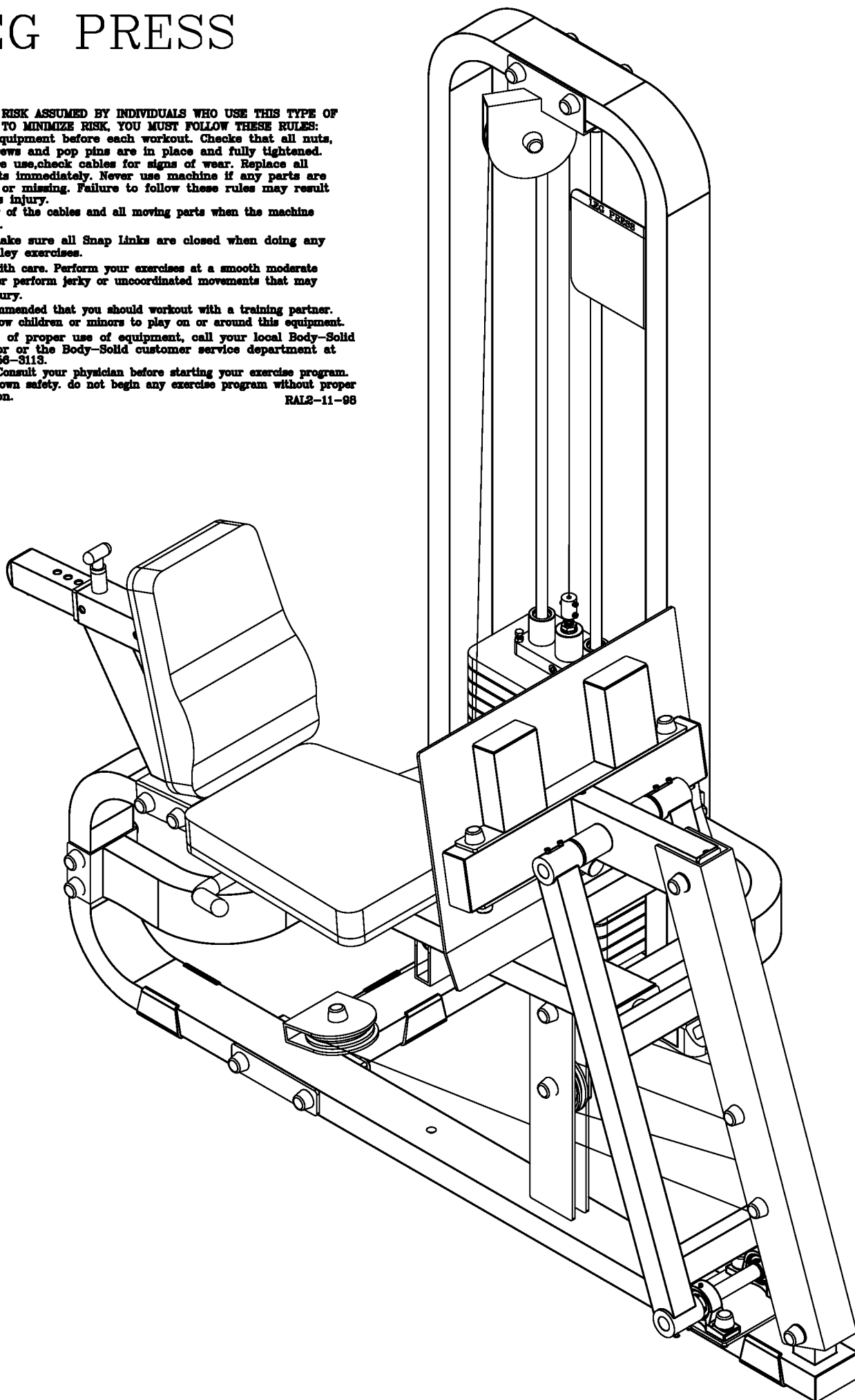


SLP-500G LEG PRESS

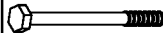

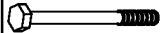

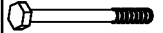

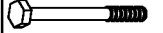

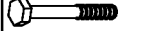



















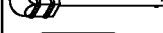

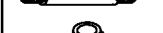









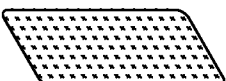




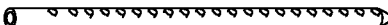




THERE IS A RISK ASSUMED BY INDIVIDUALS WHO USE THIS TYPE OF EQUIPMENT. TO MINIMIZE RISK, YOU MUST FOLLOW THESE RULES:

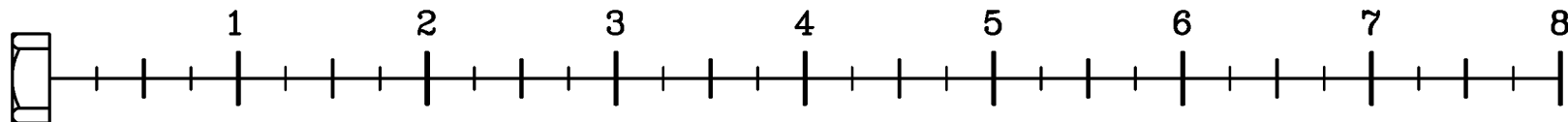
1. Inspect equipment before each workout. Check that all nuts, bolts, screws and pop pins are in place and fully tightened. Also, before use, check cables for signs of wear. Replace all worn parts immediately. Never use machine if any parts are damaged or missing. Failure to follow these rules may result in serious injury.
2. Keep clear of the cables and all moving parts when the machine is in use.
3. Always make sure all Snap Links are closed when doing any cable/pulley exercises.
4. Exercise with care. Perform your exercises at a smooth moderate pace; never perform jerky or uncoordinated movements that may cause injury.
5. It is recommended that you should workout with a training partner.
6. Do not allow children or minors to play on or around this equipment.
7. If unsure of proper use of equipment, call your local Body-Solid distributor or the Body-Solid customer service department at 1-800-666-3113.
8. **WARNING:** Consult your physician before starting your exercise program. For your own safety, do not begin any exercise program without proper instruction.

RAL2-11-98

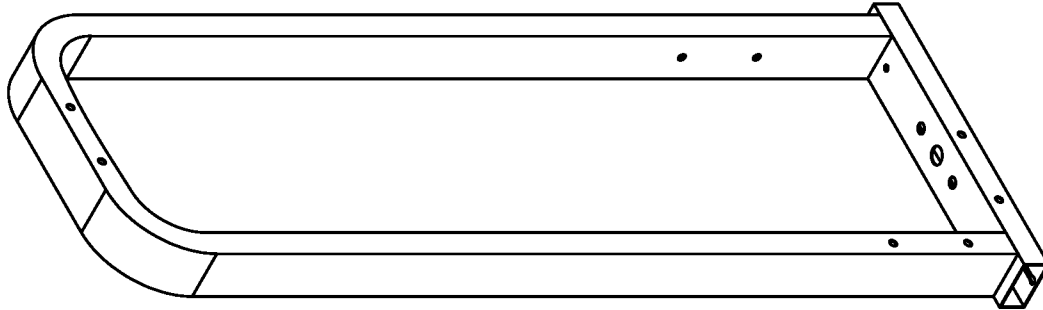


VERSION 200505

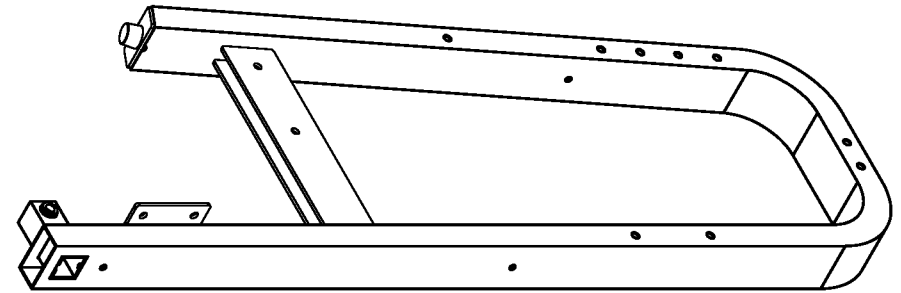
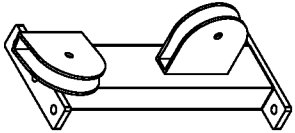
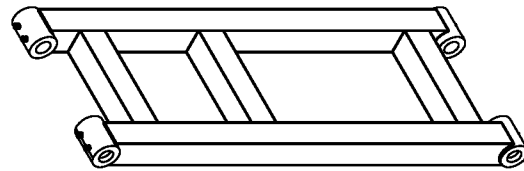
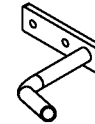
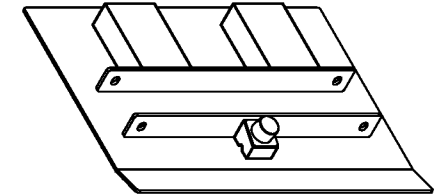
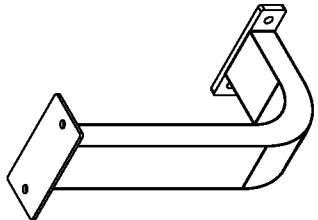
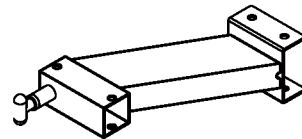
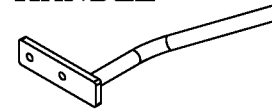
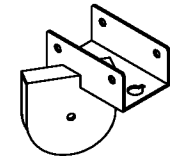
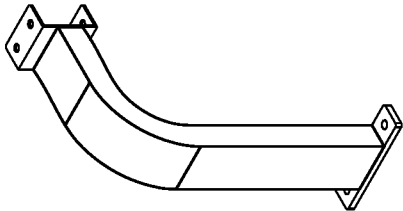
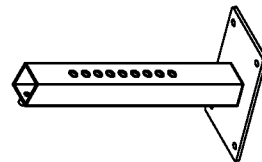
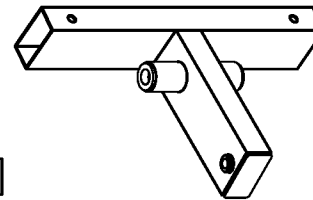
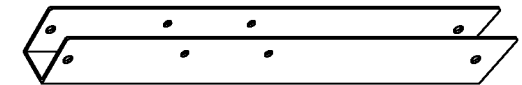
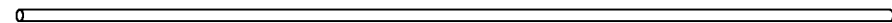
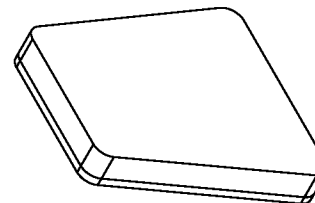
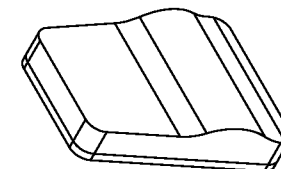
	Qty.		Qty.										
	A1. 1/2"X5 3/4" HEX HEAD BOLT	----	[2PCS]		D1. 1/2" BOLT CAP	-----	[60PCS]						
	A2. 1/2"X5 1/2" HEX HEAD BOLT	----	[6PCS]		D2. 2"X4" END CAP (9211-014)	-----	[5PCS]						
	A3. 1/2"X5 1/4" HEX HEAD BOLT	----	[3PCS]		D3. 2"X2"X1.8t END CAP (9211-087)	----	[2PCS]						
	A4. 1/2"X5" HEX HEAD BOLT	-----	[6PCS]		D5. ø3/4" PULLEY SPACER (8110-017)	--	[4PCS]						
	A5. 1/2"X3 3/4" HEX HEAD BOLT	----	[2PCS]		D6. ø4" RUBBER DONUT (9310-017)	----	[2PCS]						
	A6. 1/2"X3 1/2" HEX HEAD BOLT	----	[2PCS]		D7. ø6" PULLEY (9213-009)	-----	[1PCS]						
	A7. 1/2"X2 1/2" HEX HEAD BOLT	----	[2PCS]		D8. ø4 1/2" PULLEY (9213-010)	-----	[5PCS]						
	A8. 1/2"X2 1/4" HEX HEAD BOLT	----	[3PCS]		D9. 60X50 NYLON BUSHING (9211-033)	--	[2PCS]						
	A9. 1/2"X1 3/4" HEX HEAD BOLT	----	[4PCS]		D10. ø3/4" SHAFT COLLAR (9211-046)	--	[2PCS]						
	A10. 5/16"X3" HEX HEAD BOLT	-----	[1PCS]		D11. 2"X4" RUBBER DOUNT (9212-009)	--	[3PCS]						
	A11. 5/16"X1 1/4" HEX HEAD BOLT	---	[6PCS]		D12. ø1"X10" RUBBER GRIP (9310-029)	--	[2PCS]						
	A12. 7/16"X1 1/2" ROUND BOLT	-----	[1PCS]		D13. 2"X4" FOOT END CAP (9211-028)	--	[2PCS]						
	A13. 5/16"X3/8" SET SCREW	-----	[3PCS]		D14. 140X295 NO-SLIP TAPE (9630-004)		[2PCS]						
	A14. 5/8" ROUND BOLT	-----	[1PCS]		D15. CHROME TOP PLATE (8400-002)	---	[1PCS]						
	A15. 10LB BALL PIN	-----	[1PCS]		D16. WEIGHT SELECTOR BAR (8220-060)		[1PCS]						
	A16. 5/8" EXTERNALLY THREADED SHAFT		[2PCS]		D17. STEEL CABLE	-----	[1PCS]						
	B1. 1/2" NYLON LOCK NUT	-----	[34PCS]		D18. ø5/8" ROUND END CAP (9211-015)		[4PCS]						
	B2. 5/8" LOCK NUT	-----	[1PCS]										
	C1. 1/2" ROUND END CAP WASHER	--	[60PCS]		D10		D11		D12		D13		D14
	C2. 1/2" (I.D)WASHER	-----	[25PCS]										
	C3. 5/16" (I.D)WASHER	-----	[7PCS]										
	C4. 5/16" SPRING WASHER	-----	[7PCS]		D15		D16		D17				
	C5. 1/2" SPRING WASHER	-----	[4PCS]										
	C6. 5/8" SPRING WASHER	-----	[1PCS]		D18								



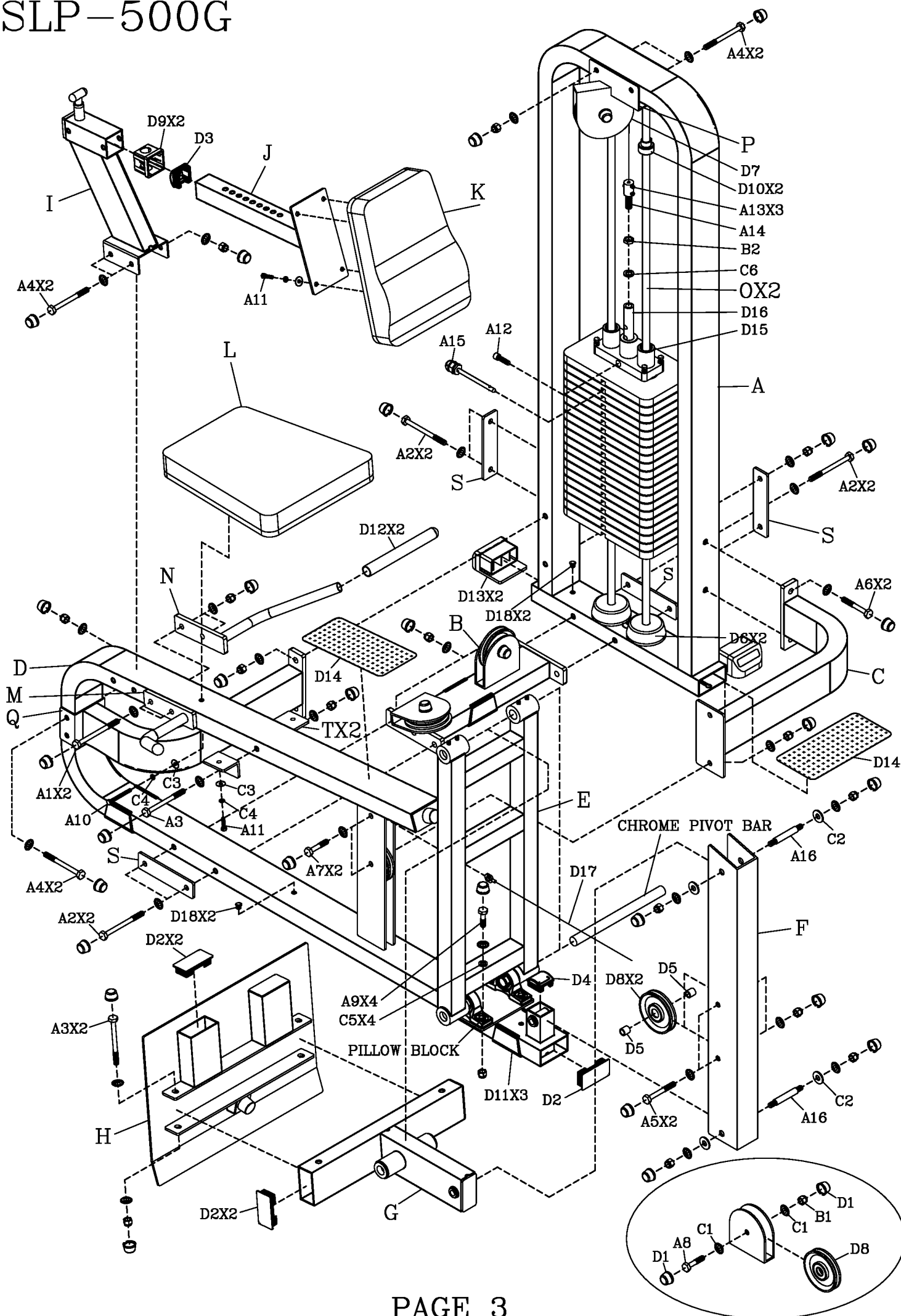
A [1PCS] WEIGHT STACK FRAME



D [1PCS] MAIN BODY FRAME

B [1PCS]
BOTTOM PULLEY FRAMEE [1PCS]
LEG PRESS FRAMEM [1PCS]
RIGHT HANDLEH [1PCS]
FOOT PLATEC [1PCS]
FRONT SUPPORT FRAMEI [1PCS]
ADJUSTABLE BACK SUPPORTN [1PCS]
LEFT HANDLEP [1PCS]
TOP PULLEY FRAMEQ [1PCS]
REAR SUPPORT FRAMEJ [1PCS]
BACK PAD FRAMEG [1PCS]
FOOT PLATE FRAMEF [1PCS]
FRONT PULLEY FRAMES [4PCS]
2"X8" PLATET [2PCS]
PAD BRACKETO [2PCS]
CHROME GUIDE RODL [1PCS]
SEAT PADK [1PCS]
BACK PAD

SLP-500G



SLP-500G LEG PRESS MACHINE

ASSEMBLY STEPS

STEP-1

NOTE: DO NOT TIGHTEN NUTS AND BOLTS SECURLY UNTIL YOU HAVE COMPLETED ALL ASSEMBLY STEPS.

- ☐ Attach **A** Weight Stack Frame and **D** Main Body Frame to **B** Bottom Pulley Frame.
- ☐ Attach **Q** Rear Support Frame to **A** Weight Stack Frame and **D** Main Body Frame.
- ☐ Attach **C** Front Support Frame to **A** Weight Stack Frame and **D** Main Body Frame.

NOTE: Attach Cable End to Top Bolt and **D8** Pulley to Bottom before tightening.

- ☐ Attach **M** and **N** Handles to **D** Main Body Frame.
- ☐ Attach **I** Adjustable Back Support to **D** Main Body Frame.
- ☐ Attach **T** Pad Brackets to **D** Main Body Frame.

STEP-2

- ☐ Attach Pillow Blocks to **D** Main Body Frame.
- ☐ Attach **E** Leg Press Frame to Pillow Blocks.

NOTE: The Cross Beam of Part **E** Leg Press Frame the end is the bottom this end attaches to Pillow Blocks.

Pillow Blocks and other Cross Beam hits the Rubber Stopper on **D** Main Body Frame.

- ☐ Attach **F** Front Pulley Frame to **D** Main Body Frame.

NOTE: The Straigh 90° end goes to the bottom.

- ☐ Attach **G** Foot Plate Frame to **E** Leg Press Frame and **F** Front Pulley Frame.

NOTE: Part **G** Foot Plate Frame so the top of the Foot plate is slightly angled away from the user.

- ☐ Attach **H** Foot Plate to **G** Foot Plate Frame.

<p>CAUTION: DO NOT OVERTIGHTEN PAD BOLTS. OVERTIGHTENING WILL STRIP T-NUTS IN THE WOOD.</p>
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STEP-3

- ☐ Attach **K** Back Pad to **J** Back Pad Frame.
- ☐ Attach **L** Seat Pad to **D** Main Body Frame and **T** Pad Brackets.
- ☐ Slide **J** Back Pad Frame into **I** Adjustable Back Support.
- ☐ Attach **O** Chrome Guide Rod and **D6** Rubber Donuts to **A** Weight Stack Frame.
- ☐ Slide Weight Stack and **D15** Chrome Top Plate onto **O** Chrome Guide Rods.
- ☐ Attach **P** Top Pulley Frame to **A** Weight Stack and attach **D10** Shaft Collar.

STEP-4

- ☐ Attach Pulleys and Cables as shown.
- ☐ Attach End Caps. Grips and No-Slip Tape.
- ☐ TIGHTEN ALL NUTS AND BOLTS SECURELY.
- ☐ Attach Bolt Caps.

SAFETY RULES
<ol style="list-style-type: none">1. Periodically check that all nuts,bolts and screws are fully tightened on your LEG PRESS MACHINE.2. Exercise with care. Perform your exercises at a smooth moderate pace; never perform jerky or uncoordinated movements that may cause injury.3. It is recommended that you should workout with a training partner.4. Warning: CONSULT YOUR PHYSICIAN BEFORE STARTING YOUR EXERCISE PROGRAM. IT IS ADVISABLE TO HAVE A PHYSICAL EXAMINATION BEFORE YOU ENTER ANY EXERCISE PROGRAM. FOR YOUR OWN SAFETY, DO NOT BEGIN ANY EXERCISE WITHOUT PROPER INSTRUCTION.

SLP-500G LEG PRESS

